

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data									
Equip/Tooling									
Operator									
Material									
Setup									
Other									
Process									
Supplier									
Training									
Unapproved									

FAULT CATEGORY

Landing Gear	General	Other
<input type="checkbox"/> Bending	<input type="checkbox"/> Bend	<input type="checkbox"/> Grain
<input type="checkbox"/> Centre Not Concentric to O/S	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Hardware
<input type="checkbox"/> Cracks	<input type="checkbox"/> Broken/Damaged	<input type="checkbox"/> Inspection Incomplete
<input type="checkbox"/> Crushed/Crimped	<input type="checkbox"/> Burrs	<input type="checkbox"/> Instructions Incomplete/Unclear
<input type="checkbox"/> Cuffs	<input type="checkbox"/> Contamination	<input type="checkbox"/> Maintenance
<input type="checkbox"/> Heat Treat	<input type="checkbox"/> Countersink	<input type="checkbox"/> Mislabelled
<input type="checkbox"/> Inspection Strip in Tube	<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Misread
<input type="checkbox"/> Ripples in Bend	<input type="checkbox"/> Drill Holes	<input type="checkbox"/> Offset
<input type="checkbox"/> Torque Waves in Extrusion	<input type="checkbox"/> Drawing	<input type="checkbox"/> Out of Calibration
<input type="checkbox"/> Turning Sequence	<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Sequence
<input type="checkbox"/> Wave/Twist in Tube	<input type="checkbox"/> Folio	<input type="checkbox"/> Outside Dimensions
		<input type="checkbox"/> Ovalized
		<input type="checkbox"/> Over/Under tolerance
		<input type="checkbox"/> Part Incorrect
		<input type="checkbox"/> Part Lost/Missing
		<input type="checkbox"/> Part Moved
		<input type="checkbox"/> Positioned Wrong
		<input type="checkbox"/> Power Loss/Surge
		<input type="checkbox"/> Pressure/Forced
		<input type="checkbox"/> Temperature/Cure
		<input type="checkbox"/> Weld
		<input type="checkbox"/> Wrong Stock Pulled
		<input type="checkbox"/> Other

Work Order ID 98831

March-26-13 9:04:55 AM

98831

Page 2

Item ID: D4795-1
Revision ID: PRELIM
Item Name: Bracket

Accept

N900040100

Setup Start ***NS1***

Stop ***NS2***

Start Date: 3/26/13 Start Qty: 2.00 ***2***
Required Date: 4/09/13 Req'd Qty: 2.00 ***2***

Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00 B. 3 27				2 Inspected on Per Dwg PA3			
130 *130* Brake NC Brake NC	Bend as per dwg Memo	0.00 0.00				2			SB 13/03/27
140 *140* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00 B. 3 27				2			

NCR: Yes / No

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Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
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Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data <input type="checkbox"/>									
Equip/Tooling <input type="checkbox"/>									
Operator <input type="checkbox"/>									
Material <input type="checkbox"/>									
Setup <input type="checkbox"/>									
Other <input type="checkbox"/>									
Process <input type="checkbox"/>									
Supplier <input type="checkbox"/>									
Training <input type="checkbox"/>									
Unapproved <input type="checkbox"/>									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio	<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions
		<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge
		<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other

Work Order ID 98831

98831

Page 3

Item ID: D4795-1
Revision ID: PRELIM
Item Name: Bracket

Accept

N900040100

Setup Start ***NS1***
Stop ***NS2***

Start Date: 3/26/13 Start Qty: 2.00 ***2***
Required Date: 4/09/13 Req'd Qty: 2.00 ***2***

Cust Item ID:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Identify as per dwg & Stock Location: _____	0.00							
150									
Packaging	Memo	0.00							
Packaging									
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

MF
53-4-02

POSITIVE RECALL

EFFECTIVE _____ AUTH _____
RELEASED _____ DATE _____

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

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Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
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Equip/Tooling <input type="checkbox"/>									
Operator <input type="checkbox"/>									
Material <input type="checkbox"/>									
Setup <input type="checkbox"/>									
Other <input type="checkbox"/>									
Process <input type="checkbox"/>									
Supplier <input type="checkbox"/>									
Training <input type="checkbox"/>									
Unapproved <input type="checkbox"/>									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio	<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions	<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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Picklist . rint

March-26-13 9:04:59 AM

Page 1

Work Order ID: 98831

98831

Parent Item: D4795-1

D4795-1

Parent Item Name: Bracket

Start Date: 3/26/13

Required Date: 4/09/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 13.03.22 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S18GA		Purchased	No			100	sf	355.5699	0.0156	0.032842			
										**	0.1		Jm 3-3-26

M304S18GA

304/316 .050 Sheet

Location	Loc Qty	Loc Code
MAT019	221	
117188	5	
117766	5	
120604	5	
122325	3	
123155	3	
124572	200	
MAT020	134.569894	
120243	2	
121626	1.529894	
124029	131.04	124029

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

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Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

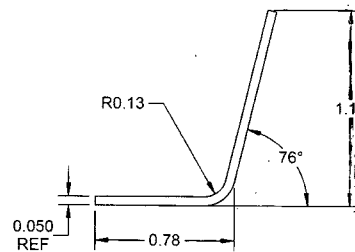
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data <input type="checkbox"/>									
Equip/Tooling <input type="checkbox"/>									
Operator <input type="checkbox"/>									
Material <input type="checkbox"/>									
Setup <input type="checkbox"/>									
Other <input type="checkbox"/>									
Process <input type="checkbox"/>									
Supplier <input type="checkbox"/>									
Training <input type="checkbox"/>									
Unapproved <input type="checkbox"/>									

FAULT CATEGORY

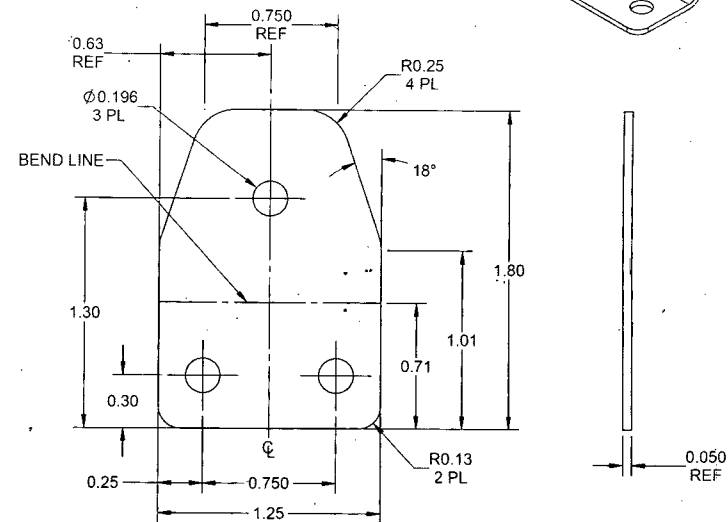
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio	<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions
-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------	-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------	-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge	<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------	-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

98831 MJS
13-03-26



An isometric drawing of a bent plate. The plate is bent at a 90-degree angle. It has three circular holes: one on the vertical flange and two on the horizontal flange. A dashed line indicates the fold line where the plate is bent.



PRELIMINARY ISSUE

13.03.02

1) MATERIAL: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.05 THK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA OR M303S18GA

- 2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 006 4.1
7) WEIGHT: 0.03 lbs

PA3	NEW ISSUE		RF	13.03.02
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4795 TITLE BRACKET COPYRIGHT © 2013 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS RETURNED TO THE SUPPLIER/CONTRACTOR THAT IT IS NOT TO BE USED FOR ANY PURPOSE, OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	REV. PA3	
DRAWN	RF		SHEET 1 OF 2	
CHECKED	<i>PL</i>		SCALE	
MFG. APPR.			NTS	
APPROVED				
DE APPR.				
DATE	13.03.02			

Receiving Report

Date: 12/12/17

Batch No: M2 4029

Supplier: ThyssenKrupp

Dart P/O: 18615

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection OK 12/12/17 N/A ☒
 Work Order 12/12/17 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
<u>4.10 kwh Ba</u>						

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 12/12/17
 Date [Signature]
 Received/Costing [Signature]
 Initial [Signature]

Location

Purchase Order Receipt Listing

Page 1 of 2

Tuesday, December 18, 2012 3:08:14 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO18619 Receipt Dates from 12/18/2012 to 12/18/2012 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO18619	1		M304S18GA	sf	12/19/2012	12/18/2012	320.0000	\$3.30	0.0000	0	\$1,056.72
CAD	No		304/316 .050 Sheet	sf	320.0000	DESJ02		\$1,056.72	0.0000	0	
			124029								
	2		M304S20GA	sf	12/19/2012	12/18/2012	320.0000	\$2.50	0.0000	0	\$800.09
	No		304/316 .040 Sheet	sf	320.0000	DESJ02		\$800.09	0.0000	0	
			124029								
	7		M6061T6B0.375X00. f		12/19/2012	12/18/2012	24.0000	\$2.52	0.0000	0	\$60.38
	No		750								
			6061T6 BAR .375 x f		24.0000	DESJ02		\$60.38	0.0000	0	
			.750								
			124029								
	8		M6061T6R0.500	f	12/19/2012	12/18/2012	48.0000	\$1.21	0.0000	0	\$57.97
	No		6061-T6 Round Bar f		48.0000	DESJ02		\$57.97	0.0000	0	
			.500"								
			124029								
	9		M6061T6R0.563	f	12/19/2012	12/18/2012	300.0000	\$0.61	0.0000	0	\$183.17
	No		6061-T6 ROUND f		300.0000	DESJ02		\$183.17	0.0000	0	
			BAR .563								
			124029								
	10		M6061T6R0.750	f	12/19/2012	12/18/2012	48.0000	\$1.04	0.0000	0	\$49.72
	No		6061-T6 Round Bar f		48.0000	DESJ02		\$49.72	0.0000	0	
			.750"								
			124029								
	11		M6061T6R3.500	f	12/19/2012	12/18/2012	12.0000	\$22.47	0.0000	0	\$269.61
	No		6061 RD bar 3.50 f		12.0000	DESJ02		\$269.61	0.0000	0	
			124029								
	12		M6063T5A0.750W.0 f		12/19/2012	12/18/2012	21.0000	\$1.44	0.0000	0	\$30.19
	No		63								
			Angle6063T5 .750 f		21.0000	DESJ02		\$30.19	0.0000	0	
			X.750 X.063w								
			124029								

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
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Total Received Quantity:	1,093.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$2,507.86
Total Balance Due Quantity:	0.0000

29
B I L L O F L A D I N G
Ship From: THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 799833
Ship Date 14Dec12 at 14:10 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

MTR m12 y029

B I L L O F L A D I N G
1) Our Order PEC-518871- 1 Your PO # 18619
STAINLESS STEEL SHEET 304-2B
.0480 Nom X 48.0000" X 96.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
300725	133945	320.00 SFT	10	609

2) Our Order PEC-518871- 2 Your PO # 18619
STAINLESS STEEL SHEET 304-2B
.0360 Nom X 48.0000" X 96.0000"

Heat Number	Tag No	Quantity	PCS	Wt LBS
A1200877	133946	320.00 SFT	10	457

TOTAL: Tags 2 PCS 20 I 16

Heat Number 300725
A1200877 ***Chemical Analysis***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL ITEMS (1&2) 1 SKID G.W. 1118 LBS

Page: 1Continued

1-crate 4/4/17
BT

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTES IMMEDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SHEET 304-2B

.0480 Nom X 48.0000" X 96.0000"

PART NO.

PO/Ref 18619

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.


Certificate of Mill Test Results

BL PEC-799833-001

14Dec12

Signed by:

Pg 1/1

 ThyssenKrupp ThyssenKrupp Stainless USA		Type of document / Tipo de documento / Art der Prüfbescheinigung INSPECTION CERTIFICATE CERTIFICADO DE INSPECCION ABNAHMEPRÜFZEUGNIS according to / de acuerdo con / nach EN 10204-3.1		Document number / N° de certificado / Bescheinigungs-Nr. 0000025813 / Page / Pagina / Seite: 1 / 1																	
1 ThyssenKrupp Drive, P.O. Box 13000, Calvert, AL 36513-1300 OLBERT METALS SALES LIMITED 989 DERRY ROAD EAST SUITE 305 MISSISSAUGA ON L5T 2J8 CANADA		Customer/Ship to / Cliente / Empfänger/Empfänger OLBERT METALS SALES LIMITED, MISSISSAUGA Customer's order number / N° de Pedido Cliente / Kundenbestell-Nr. TQ-1828 Manufacturer's work order no. / N° de Pedido Manufactura / Werkauftrag-Nr. 501145653 / 007 Delivery date no. / N° de Entrega / Lieferanlass-Nr. 85218320 / 070 Product / Producto / Erzeugnis SHEET/HOJAS/BLECH Steel grade and quality / Acero / Stahlgüte und Gütegruppe TYPE 304L/304																			
Terms of delivery / Condiciones de entrega / Lieferbedingungen ASTM A240/A240M, ASME SA-240 Sec. II Part A Ed. 2010 ASTM A480/A480M, ASME SA-480 Sec. II Part A Ed. 2010		Product dimensions (Thickness / Width / Length) / Dimensiones (Espesor / Ancho / Largo) / Maße des Erzeugnisses (Dicke / Breite / Länge) 1.22 mm x 1,218.20 mm x 2,438.40 mm 0.0480 inch x 48.0000 inch x 96.0000 inch																			
Customer's material no. / N° de material del cliente / Kundenmaterial-Nr. 6033088		Actual weight / Peso actual / Ist-Gewicht 4,467 lb / 2,026 kg		Coil No. / Bobina No. / Bemo-Nr. 709255																	
Heat / Coleda / Schmelze 30U725		Country of heat / País de coleda / Erzeugnisland ITA		Chemical composition / Composicion Quimica / Chemische Zusammensetzung <table border="1"> <thead> <tr> <th>% C</th> <th>% Si</th> <th>% Mn</th> <th>% P</th> <th>% S</th> <th>% Cr</th> <th>% Ni</th> <th>% N</th> </tr> </thead> <tbody> <tr> <td>0.029</td> <td>0.30</td> <td>1.84</td> <td>0.029</td> <td>0.0010</td> <td>18.14</td> <td>8.04</td> <td>0.052</td> </tr> </tbody> </table>		% C	% Si	% Mn	% P	% S	% Cr	% Ni	% N	0.029	0.30	1.84	0.029	0.0010	18.14	8.04	0.052
% C	% Si	% Mn	% P	% S	% Cr	% Ni	% N														
0.029	0.30	1.84	0.029	0.0010	18.14	8.04	0.052														
Sample Position / Localiz. de la muestra / Probenlage TRANSVERSE		Inspection and / Lot de inspección / Prüflot <table border="1"> <thead> <tr> <th>YS0.2%</th> <th>TS</th> <th>EL A2°</th> <th>HRB</th> </tr> <tr> <th>PSI / MPa</th> <th>PSI / MPa</th> <th>%</th> <th></th> </tr> </thead> <tbody> <tr> <td>41,914 / 289</td> <td>91,950 / 634</td> <td>58</td> <td>82</td> </tr> <tr> <td>40,174 / 277</td> <td>91,805 / 633</td> <td>57.5</td> <td>81</td> </tr> </tbody> </table>				YS0.2%	TS	EL A2°	HRB	PSI / MPa	PSI / MPa	%		41,914 / 289	91,950 / 634	58	82	40,174 / 277	91,805 / 633	57.5	81
YS0.2%	TS	EL A2°	HRB																		
PSI / MPa	PSI / MPa	%																			
41,914 / 289	91,950 / 634	58	82																		
40,174 / 277	91,805 / 633	57.5	81																		
Dimensions/surface / Dimensiones-Superficie / Maße-Oberfläche Test of identity (spectroscopy analysis) / Control de identidad (análisis espectroscópico) / Verwechslungsprüfung (Spektalanalyse) No weld repairs No intentional additions of Mercury compounds were made or used Free of radioactive contamination EU RoHS Directive 2002/95/EC Compliant Country of Heat as per ISO 3166-1		OK OK DAS 14 12/12/19 2-83																			
Originator of the document / Origenador del documento / Aussteller der Bescheinigung ThyssenKrupp Stainless USA, LLC An ISO 9001:2008 certified company Certificate is generated automatically / Certificado es generado automáticamente / Das Zeugnis wird elektronisch erstellt		The information provided is a true copy of data as file / Los valores mostrados corresponden a los datos archivados / Die gezeigten Werte entsprechen den gespeicherten Daten Andrew Faucett Phone: +1 251 629 3492 Name of expert / Nombre del experto / Name des Sachverständigen		Date of issue and validation / Fecha de emisión y validación / Datum Ausstellung / Bestätigung 10/03/2012																	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18619

Purchase Order Date 12/11/12

PO Print Date 12/11/12

Page Number 1 of 4

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
12/12/12

M124029

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304S18GA	304/316 .050 Sheet	12/19/12 Yes	320.00 sf	Yours ppd	\$3.2812	\$1,050.00

Special Inst:

MATERIAL: AISI 304/316 SS SHEET
ANNEALED 2B FINISH
AS MIL-S-5059 OR AMS 5513 (304) OR
AMS 5524 (316)
OR ASTM A240 OR ASME SA240

PLEASE NOTE: DO NOT DELIVER
BEFORE THE 17 OF DECEMBER

RECEIVING WILL BE CLOSE
DECEMBER 13 AND 14 FOR
INVENTORY

030

2	M304S20GA	304/316 .040 She	12/19/12 Yes	320.00 sf	Yours ppd	\$2.4844	\$795.00
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Special Inst:

MATERIAL: AISI 304/316 SS SHEET
ANNEALED 2B FINISH
AS MIL-S-5059 OR AMS 5513 (304) OR
AMS 5524 (316)
OR ASTM A240 OR ASME SA240

PO Instructions: NO: PEC ST-518482 NO: PEC ST-514021
NO: PEC ST-515417 NO: PEC ST-513880

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO

Change Nbr: 2

Change Date: 12/11/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18619

Purchase Order Date 12/11/12

PO Print Date 12/11/12

Page Number 2 of 4

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

3	M7075T6B1.000X1.000	7075 T6 BAR 1.00 x 1.00	12/19/12 Yes	12.00 f	Yours ppd	\$12.5959	\$151.15
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Special Inst: MATERIAL: 7075-T6 OR
T651/T6510/T6511/T62 BAR
AS PER AMS-QQ-A-225/9 OR AMS
4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11

4	M303B1.000X03.000	303 BAR 1" X 3'	12/19/12 No	24.00 f	Yours ppd	\$49.8942	\$1,197.46
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Special Inst: MATERIAL: AISI 303 SS BAR AS PER
ASTM A582
NOTE: AISI 304/316 NOT ACCEPTABLE

5	M174R0.750	17-4 round bar .750	12/19/12 Yes	36.00 f	Yours ppd	\$5.1500	\$185.40
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Special Inst: MATERIAL: 17-4 PH/S17400 TYPE 630 SS
ROUND BAR
AS PER AMS 5643 OR ASTM A564

6	M7075T6B1.500X1.500	7075 T6 BAR 1.500 x 1.500	12/19/12 Yes	12.00 f	Yours ppd	\$16.0000	\$192.00
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Special Inst: MATERIAL: 7075-T6 OR
T651/T6510/T6511/T62 BAR
AS PER AMS-QQ-A-225/9 OR AMS
4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11

PO Instructions: NO: PEC ST-518482 NO: PEC ST-514021
NO: PEC ST-515417 NO: PEC ST-513800

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO

Change Nbr: 2

Change Date: 12/11/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18619

Purchase Order Date 12/11/12

PO Print Date 12/11/12

Page Number 3 of 4

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Qty	Part Number	Description	Unit	Price	Unit Price	Amount	Net Price
7	M6061T6B0.375X00.750	6061T6 BAR .375 x .750	12/19/12	24.00	Yours ppd	\$2.5000	\$60.00
			Yes	f			

Special Inst: MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR ASTM B211 OR ASTM B221

8	M6061T6R0.500	6061-T6 Round Bar .500"	12/19/12	48.00	Yours ppd	\$1.2000	\$57.60
			Yes	f			

Special Inst: 6061-T6 (OR 6061-T651/ T6510/ T6511/ T62) ROUND BAR QQ-A-225/8 OR AMS-QQ-A-225/8 OR (AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8)OR AMS 4160) OR ASTM B211 OR ASTM B221

9	M6061T6R0.563	6061-T6 ROUND BAR .563	12/19/12	300.00	Yours ppd	\$0.6067	\$182.01
			Yes	f			

Special Inst: 6061-T6 (OR 6061-T651/ T6510/ T6511/ T62) ROUND BAR QQ-A-225/8 OR AMS-QQ-A-225/8 OR (AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8)OR AMS 4160) OR ASTM B211 OR ASTM B221

PO Instructions:

NO: PEC ST-518482 NO: PEC ST-514021
NO: PEC ST-515417 NO: PEC ST-513880

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO

Change Nbr: 2

Change Date: 12/11/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18619

Purchase Order Date 12/11/12

PO Print Date 12/11/12

Page Number 4 of 4

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Item	Part Number	Description	Quantity	Unit Price	Total Price	Net Price
10	M6061T6R0.750	6061-T6 Round Bar .750"	12/19/12	48.00	Yours ppd	\$1.0292 \$49.40

Special Inst:

6061-T6 (OR 6061-T651/ T6510/ T6511/
T62) ROUND BAR
QQ-A-225/8 OR AMS-QQ-A-225/8 OR
(AMS 4117/4128/4115/4116)
OR QQ-A-200/8OR AMS-QQ-A-200/8)OR
AMS 4160)
OR ASTM B211 OR ASTM B221

11	M6061T6R3.500	6061 RD bar 3.50	12/19/12	12.00	Yours ppd	\$22.3250 \$267.90
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Special Inst:

6061-T6 (OR 6061-T651/ T6510/ T6511/
T62) ROUND BAR
QQ-A-225/8 OR AMS-QQ-A-225/8 OR
(AMS 4117/4128/4115/4116)
OR QQ-A-200/8OR AMS-QQ-A-200/8)OR
AMS 4160)
OR ASTM B211 OR ASTM B221

12	M6063T5A0.750W.063	Angle 6063T5 .750 X.750 X.063w	12/19/12	21.00	Yours ppd	\$1.4286 \$30.00
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PO Total:

\$4,217.92

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

PO Instructions:

NO: PEC ST-518482 NO: PEC ST-514021
NO: PEC ST-515417 NO: PEC ST-513880

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required- YES NO

Change Nbr: 2

Change Date: 12/11/12